



# SIGN VINYL PRODUCT CATALOG

**35th Edition**

## **FEATURING**

- Product & Services Overview
- Color Swatches
- Product Selector & Application Guide
- How to Order Products



# PRODUCTS & SERVICES

## ABOUT FDC

FDC Graphic Films, Inc. is a master converter and distributor of sign vinyl films, digital media, overlaminates, banner, and heat transfer films in the sign and graphics industry since 1988. FDC converts and markets and top-performing products exclusively through distributors.

## PRODUCTS & FEATURED BRANDS

FDC offers thousands of sizes and colors from a broad range of products and trusted brands. We make more products available from a single source than anyone else. An extensive size offering, custom converting, and large inventories make getting the right products you need easy. Our selection includes wide-format digital media and laminates, banner, sign films, heat transfer vinyl, and application tapes. Utilizing our sample program ensures customers get the right colors for the job.



Digital, sign, & DI-NOC™  
Architectural Finishes



Digital, sign, heat  
transfer vinyl, &  
application tapes



Specialty: memoboard,  
glass decoration, metal  
effect, & laminate



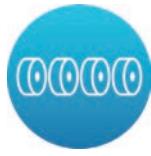
Heat transfer vinyl



RTape application  
tapes & VinylEfX  
specialty films



**STRIPING**  
Stripe sizes from  
.25" to 12"



**MULTI-STRIPING**  
More than one stripe on a  
common liner



**SLITTING**  
Cut to length  
& width



**SHEETING**  
12" x 12" standard size,  
custom sizes, &  
pre-mask option



**PUNCHING**  
15" & 30" sizes



**PRE-MASKING  
& LAMINATION**  
Added to rolls or stripes  
before or after cutting



**CONTINUOUS ROLL**  
10-yd.-roll increments  
without a splice



**CUSTOM  
PACKAGING**  
Craft sizes



## Your Premier Product and Service Provider

FDC is family-owned and operated- with warehouses and converting facilities in both South Bend, Indiana, and Reno, Nevada, it promises to respect customers' need for innovative, quality-assured products delivered on time, complete, and error-free in the U.S. and Canada.

### COUNT ON US

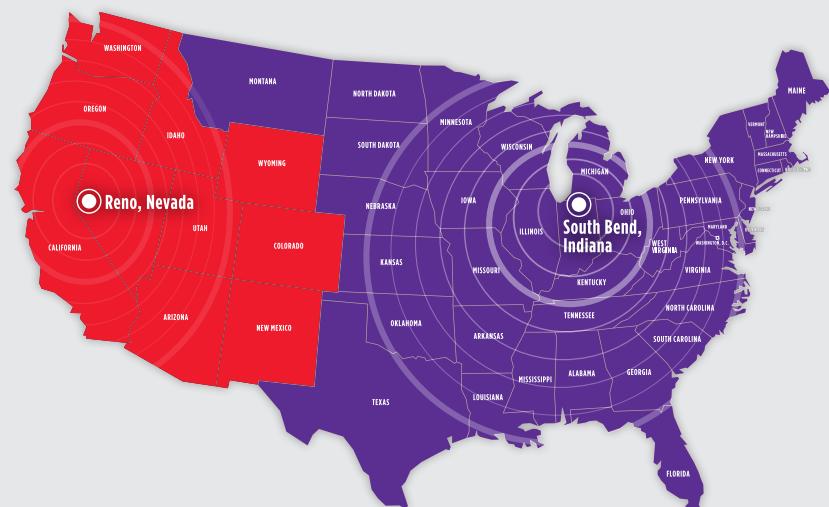
## On-Time, Complete, & Error-Free

Getting your customers the products they want is easier and quicker than ever. Intensely managing the order to delivery process means that distributors get what they want when they want.

FDC measures reliability using a challenging performance standard called On-Time, Complete, and Error-Free. This measure combines the three most important reliability factors into a single standard which FDC consistently scores at 96% or better.

Short order-to-shipment times, including same-day shipping\* from both locations, conveniently located warehouses, and aggressive carrier management makes FDC a great supplier of choice.

\*FDC ships same day if orders are placed by 5:00p (EST). This applies to standard products, all non-standard products shipments will vary.



- Reno Coverage
- South Bend Coverage



by FDC

## ABOUT LUMINA® BY FDC

Lumina® by FDC is a national brand of digital media, sign vinyl, and heat transfer vinyl films available from FDC Graphic Films, Inc., a master converter and distributor of top-performing products from leading manufacturers.

Through FDC's distributor networks, an extensive amount of choices for products, colors, sizes, materials, and more is possible. FDC challenges users to achieve their highest potential, to become increasingly innovative and creative, and make a difference in their world with Lumina® by FDC.

## SIGN VINYL

A wide array of colors and sizes for sign and vehicle applications are available. Its product reliability has been proven for three decades.

## EXPLORE LUMINA® BY FDC SIGN VINYL ON THE WEBSITE



## EXPLORE ADDITIONAL LUMINA® BY FDC PRODUCTS ON THE WEBSITE

### DIGITAL MEDIA

Your wide-format printing needs covered with this complete selection of brand banner, overlaminates, digital media, and window films.



*Digital*

### HEAT TRANSFER VINYL

Textiles and apparel markings represent the most popular choices available. Heat transfer vinyl films are offered in a range of opaque, fluorescent, and patterned films, plus digital print media.



*HTV*

### CRAFT

Lumina® by FDC colored film products are available in custom-sized sheets and small rolls.



*Craft*

## CONNECT WITH US



@luminabyfdc

# PRODUCT SELECTOR & APPLICATION GUIDE

Series	Product Name	Outdoor Durability (Years)	Film Thickness (Mil)	Adhesive*	Computer Cutting	Printing	
<b>Premium</b>							
<b>2100</b>	Premium Cast High-Performance	6-9	2.0	Permanent / Clear	✓	T, Sc	
<b>3522</b>	Premium Etched Glass	7	2.0	Permanent / Clear	✓	T, S, E, UV, Sc	
<b>3700</b>	Premium Cast Ultra-Metallic	5	3.0	Permanent / Clear	✓	No	
<b>3710</b>	Premium Ultra-Metallic Cast	2	4.0	Permanent / Clear	✓	Sc	
<b>Intermediate</b>							
<b>4200</b>	Intermediate Ultra-High Gloss	5	2.8	Permanent / Clear	✓	T, Sc	
<b>4301</b>	Matte Self-Adhesive Removable	5	3.0	Removable / Clear	✓	Sc	
<b>4725</b>	Intermediate Semi-Gloss	6	3.2	Permanent / Clear	✓	T, Sc	
<b>Reflective</b>							
<b>2407</b>	Premium Flexible Engineering-Grade Reflective	7	5.9	Permanent / Clear	✓	T, Sc	
<b>2409</b>	Intermediate Utility-Grade Reflective	5	5.9	Permanent / Clear	✓	T, Sc	
<b>Translucent</b>							
<b>2520</b>	Premium Cast Translucent With Synthetic Liner	7	2.0	Permanent / Clear	✓	No	
<b>Specialty</b>							
<b>1203</b>	Promotional Static Cling	0.25	7.5	N/A	✓	Sc	
<b>2800</b>	Promotional Metallized Mirror Finish Polyester (PET)	0-2	2.0	Permanent / Clear	✓	T, Sc	
<b>2801</b>	Promotional Metallized Brushed Finish Polyester (PET)	2	2.0	Permanent / Clear	✓	T	
<b>2901</b>	Promotional Paint Mask: Low-Tack Removable Adhesive	No	3.4	Removable / Clear	✓	No	
<b>3000</b>	Intermediate 50# Drawing & Pounce Media Paper	No	50#	N/A	No	No	
<b>3300</b>	Imitation Leaf	5	4.0	Permanent / Clear	✓	T, S, E, UV, Sc	
<b>3400</b>	Holographic	1	6.0	Permanent / Clear	✓	T, S, E, L, UV, Sc	
<b>3521</b>	Promotional Fluorescent	0.25-0.5	2.3	Permanent / White	✓	Sc	
<b>4305</b>	Promotional Dry Erase	No	4.0	Permanent / Clear	✓	No	
<b>Application Tape</b>							
<b>2668</b>	Craft & Hobby (Red Grid With White Liner)	No	4.5	High-Tack / Clear	✓	No	
<b>2670</b>	Craft & Hobby (Blue Grid With Clear Liner)	No	4.0	Medium-Tack / Clear	✓	No	

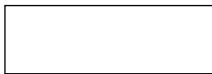
PRINTING: T = Thermal Transfer | S = Solvent | E = Eco-Solvent | L = Latex | UV = UV | Sc = Screen



# PREMIUM

## ► 2100 | 2200 P - CAST HIGH-PERFORMANCE

P = Punched

400 CLEAR		435 SPECTRA RED		326 DARK GREEN	
051 MATTE WHITE		335 APPLE RED		143 FOREST GREEN	
002 GLOSS WHITE		015 BURGUNDY		027 OYSTER	
103 CRYSTAL WHITE		018 OLYMPIC BLUE		070 BEIGE	
423 LIGHT GRAY		140 INTENSE BLUE		280 SADDLE	
029 DOVE GRAY		304 BLUE		066 PRIMROSE YELLOW	
351 MEDIUM GRAY		441 MAJESTIC BLUE		307 YELLOW	
352 DARK GRAY		017 SAPPHIRE BLUE		523 DARK YELLOW*	
040 MATTE BLACK		013 DARK BLUE		361 IMITATION GOLD	
003 GLOSS BLACK		336 LIGHT NAVY BLUE		010 ORANGE	
476 ROYAL PURPLE		419 REAL TEAL		535 TANGERINE	
NEW! 415 ARREST ME RED		346 VIBRANT GREEN*			
416 TOMATO RED		469 APPLE GREEN			
062 BRIGHT CARDINAL RED		183 WILLOW GREEN			
409 RED		064 KELLY GREEN			
125 WILD CARDINAL RED		410 MEDIUM GREEN			

\*White adhesive



## Discontinued Colors

Available while supplies last.

<b>113</b> SALMON PINK		<b>342</b> MEDIUM BURGUNDY	
<b>135</b> DARK ORCHID		<b>353</b> DARK BAHAMA BLUE	
<b>171</b> TEAL		<b>414</b> RASPBERRY	
<b>174</b> TAUPE		<b>418</b> PARCHMENT	
<b>246</b> AQUAMARINE		<b>448</b> PUMPKIN ORANGE	
<b>250</b> SUNDRIED TOMATO			
<b>252</b> SEA			
<b>259</b> WINEBERRY			
<b>269</b> WARM RED			
<b>300</b> MATTE CLEAR			
<b>314</b> MEDIUM BLUE			
<b>325</b> COPENHAGEN BLUE			
<b>327</b> SLATE GRAY			
<b>337</b> DEEP PURPLE			
<b>339</b> WEDGWOOD BLUE			

# PREMIUM

## ► 2100 | 2200 P - HIGH-PERFORMANCE (METALLIC COLORS)

P = Punched

**407**  
SILVER METALLIC



**496**  
PEWTER METALLIC



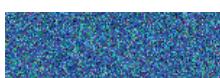
**322**  
CHARCOAL METALLIC



**431**  
DARK CHARCOAL  
METALLIC



**212**  
BRIGHT BLUE  
METALLIC



**267**  
ELECTRIC BLUE  
METALLIC



**451**  
DARK GREEN  
METALLIC



**285**  
CHAMPAGNE  
METALLIC



**043**  
LIGHT GOLD  
METALLIC



**321**  
BRIGHT GOLD  
METALLIC



**004**  
GOLD METALLIC



**421**  
COPPER METALLIC



**262**  
LIGHT BROWN  
METALLIC



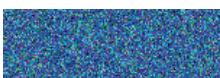
### Discontinued Colors

Available while supplies last.

**045**  
BLUE METALLIC



**211**  
BRIGHT BLUE  
METALLIC



**264**  
ROYAL PURPLE  
METALLIC



**287**  
LIGHT SIERRA  
METALLIC



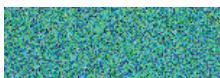
**289**  
PERIWINKLE  
METALLIC



**291**  
AQUAMARINE  
METALLIC



**293**  
SEAFOAM METALLIC



**319**  
RED METALLIC



**355**  
BROADWAY BRONZE  
METALLIC



**356**  
MOUNTAIN MIST  
METALLIC



**360**  
DARK MAGENTA  
METALLIC



**427**  
MIST BLUE  
METALLIC



**439**  
BURGUNDY  
METALLIC



**445**  
LIGHT ROSE  
METALLIC



► **3522 | 3572 P - ETCHED GLASS**

**500**  
ETCHED GLASS



**501**  
SILVER ETCHED GLASS



**502**  
SPARKLE ETCHED GLASS



► **3700 / 3750 P - CAST ULTRA-METALLIC**

**004**  
GOLD



**007**  
SILVER



► **3710 / 3760 P - ULTRA-METALLIC CAST**

P = Punched

**002**  
WHITE<sup>†</sup>



**261**  
DIAMOND DUST



**195**  
ONYX<sup>†</sup>



**003**  
BLACK<sup>†</sup>



**242**  
MEDIUM BURGUNDY\*



**001**  
RED<sup>†</sup>



**125**  
WILD CARD RED



**009**  
ORANGE<sup>†</sup>



**113**  
CORAL<sup>\*\*</sup>



**024**  
DARK GREEN\*



**071**  
TEAL<sup>†</sup>



**193**  
SEA FOAM\*



**206**  
BREAKFAST BLUE<sup>\*\*</sup>



**030**  
DARK BLUE\*



**017**  
SAPPHIRE BLUE\*



**074**  
ROYAL PURPLE<sup>†</sup>



**075**  
LAVENDER\*



**057**  
RASPBERRY<sup>†</sup>



**076**  
BUBBLEGUM PINK<sup>†</sup>



**224**  
ROSE GOLD\*



**260**  
DESERT TAUPE\*



**008**  
BROWN\*



<sup>†</sup> Air Egress | \*Gray Adhesive | \*\*White Adhesive

# INTERMEDIATE

## ► 4200 | 4250 P - ULTRA-HIGH GLOSS

P = Punched

000 CLEAR	025 SUNFLOWER	018 OLYMPIC BLUE
002 GLOSS WHITE	067 PRIMROSE YELLOW	168 PLUM
102 CRYSTAL WHITE (BLUE LINER)	080 MATTE YELLOW	074 ROYAL PURPLE
049 MATTE WHITE	182 SUNBEAM YELLOW	075 LAVENDER
007 SILVER	257 LIME GREEN	063 VIOLET
050 MEDIUM GRAY	061 KELLY GREEN	076 MAGENTA
003 GLOSS BLACK	126 EMERALD GREEN	124 FIESTA PINK
040 MATTE BLACK	024 DARK GREEN	068 BEIGE
268 FLAT BLACK	142 FOREST GREEN	004 GOLD
012 BURGUNDY	071 TEAL	008 BROWN
001 RED	011 DARK BLUE	<b>Discontinued Colors</b> Available while supplies last.
125 WILD CARDINAL RED	266 PATRIOT BLUE	
172 POPPY RED	017 SAPPHIRE BLUE	
014 TOMATO RED	005 BLUE	
133 TANGERINE	032 AZURE BLUE	
006 YELLOW	108 PEACOCK BLUE	
200 MATTE CLEAR		

P = Punched

## ► 4301 | 4351 P - MATTE SELF-ADHESIVE REMOVABLE

### 4200 - Special Order Colors

**202**  
RESTFUL WHITE



**113**  
CORAL



**252**  
MINT GREEN



**206**  
BREAKFAST BLUE



**224**  
ROSE GOLD



**049**  
WHITE (BLUE LINER)



**040**  
BLACK



### Discontinued Colors

Available while supplies last.

**007**  
SILVER



**168**  
PLUM



**050**  
MEDIUM GRAY



**124**  
FIESTA PINK



**001**  
RED



**076**  
MAGENTA



**125**  
WILD CARDINAL  
RED



**068**  
BEIGE



**133**  
TANGERINE



**004**  
GOLD



**080**  
MATTE YELLOW



**008**  
BROWN



**257**  
LIME GREEN



**126**  
EMERALD GREEN



**142**  
FOREST GREEN



**011**  
DARK BLUE



**032**  
AZURE BLUE



**108**  
PEACOCK BLUE



# INTERMEDIATE

Wake up  
AND SMELL THE  
Coffee



## ► 4725 | 4775 P - INTERMEDIATE SEMI-GLOSS

P = Punched

114 TRANSPARENT		056 DARK GREEN	
010 GLOSS WHITE (BLUE LINER)		186 BRIGHT GREEN	
020 MATTE WHITE		071 TEAL	
214 LIGHT ASH GRAY		197 LIGHT NAVY	
120 SATIN ALUMINUM		037 SAPPHIRE BLUE	
012 GLOSS BLACK		057 OLYMPIC BLUE	
222 FLAT BLACK		262 BABY BLUE	
068 DARK BURGUNDY		038 ROYAL PURPLE	
053 CARDINAL RED		075 LAVENDER	
063 GERANIUM RED		076 MAGENTA	
013 TOMATO RED		263 NEW BEIGE	
014 BRIGHT ORANGE		131 SATIN GOLD	
006 YELLOW		019 DEEP MAHOGANY BROWN	
025 SUNFLOWER			
135 PRIMROSE YELLOW			
080 MATTE YELLOW			



# REFLECTIVE

► **2407 | 2457 P - PREMIUM FLEXIBLE ENGINEERING- GRADE REFLECTIVE**

**002**  
WHITE



**003**  
BLACK



**060**  
RUBY RED



**001**  
RED



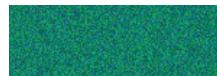
**009**  
ORANGE



**006**  
YELLOW



**011**  
GREEN



**005**  
BLUE



**017**  
SAPPHIRE BLUE



**004**  
GOLD



**008**  
BROWN



► **2409 | 2459 P - INTERMEDIATE UTILITY- GRADE REFLECTIVE**

**002**  
WHITE



**001**  
RED



**009**  
ORANGE



**006**  
YELLOW



**011**  
GREEN



**005**  
BLUE



P = Punched

# TRANSLUCENT



## ► 2520 | 2550 P - PREMIUM CAST TRANSLUCENT WITH SYNTHETIC LINER

P = Punched

<b>020</b> WHITE		<b>126</b> VIVID GREEN	
<b>197</b> SILVER GRAY		<b>024</b> HOLLY GREEN	
<b>054</b> CHARCOAL		<b>162</b> TEAL	
<b>040</b> BLACK		<b>130</b> PACIFIC BLUE	
<b>069</b> DURANODIC		<b>077</b> DARK BLUE	
<b>049</b> BURGUNDY		<b>087</b> ROYAL BLUE	
<b>125</b> SCARLET RED		<b>017</b> COBALT BLUE	
<b>198</b> VIVID ROSE		<b>067</b> BRIGHT BLUE	
<b>033</b> RED		<b>018</b> OLYMPIC BLUE	
<b>172</b> POPPY RED		<b>173</b> PROCESS BLUE	
<b>073</b> DARK RED		<b>108</b> LIGHT BABY BLUE	
<b>014</b> TOMATO RED		<b>155</b> PLUM PURPLE	
<b>044</b> ORANGE		<b>133</b> MAGENTA	
<b>006</b> MANGO		<b>021</b> IVORY	
<b>015</b> YELLOW		<b>059</b> DARK BROWN	
<b>026</b> GREEN			

# STRONG & HILLERSON ACCOUNTING

## SPECIALTY & APPLICATION TAPE

► 1203 | 1253 P -  
PROMOTIONAL  
STATIC CLING

000  
CLEAR



002  
WHITE

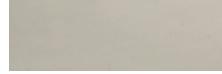


► 2800 | 2850 P -  
PROMOTIONAL  
METALLIZED MIRROR  
FINISH POLYESTER

004  
GOLD



007  
SILVER



► 2801 | 2851 P -  
METALLIZED BRUSHED  
FINISH POLYESTER

004  
GOLD



007  
SILVER



► 2901 | 2951 P -  
PROMOTIONAL PAINT MASK:  
LOW-TACK REMOVABLE  
ADHESIVE

002  
WHITE



006  
YELLOW



► 3000 | 3050 P -  
INTERMEDIATE 50#  
DRAWING & POUNCE  
MEDIA PAPER

002  
WHITE



► 3300 | 3350 P -  
IMITATION LEAF

004  
GOLD



007  
SILVER



► 3521 | 3571 P -  
PROMOTIONAL  
FLUORESCENT

056  
RED



009  
ORANGE



006  
YELLOW



069  
GREEN



005  
BLUE



007  
FUCHSIA



► 4305 | 4355 P -  
PROMOTIONAL  
DRY ERASE

**Discontinued Colors**

Available while supplies last.

000  
CLEAR



► 3400 HOLOGRAPHIC

007  
UNICORN



► 2668 - CRAFT & HOBBY APPLICATION TAPE (RED GRID)

032  
RED GRID  
(WHITE LINER)



► 2670 - CRAFT & HOBBY APPLICATION TAPE (BLUE GRID)

057  
BLUE GRID  
(CLEAR LINER)



P = Punched

# ORDER PRODUCTS



## READY TO ORDER NOW?

Email **FDC's Customer Care** with the products you'd like to order today.

► [orders@fdcfilms.com](mailto:orders@fdcfilms.com)



## NEED A CUSTOM QUOTE?

Request a quote for Lumina® by FDC sign products in your FDC Sign Portal™ account.

► [signportal.fdcfilms.com](http://signportal.fdcfilms.com)



## WANT MORE INFO?

Explore full product descriptions, color galleries, download product resources, and more online.

► [fdcfilms.com/lumina-sign](http://fdcfilms.com/lumina-sign)

## NEED A SAMPLE?

Color match and test products with FDC's sample program.

### If you are a distributor:

Email FDC's Customer Care to request a sample. The sample will be delivered to you or drop-shipped directly to your customer at no charge.

### Not a distributor?

Contact your local FDC distributor and request a sample. Don't know of any distributors? Check out our Where to Buy distributor locator online or email us. Once you find a distributor, they will place an order with FDC, and we can ship your sample directly to you.

## HOW TO BUILD A PART NUMBER

**0000-0000-000**

### THE FIRST SET OF FOUR DIGITS

in our part numbers identify the series of product and determine the converting process. Increasing the non-perforated product number by 50 identifies most perforated products.

### THE SECOND SET OF FOUR DIGITS

identify the material conversion size. The first two digits indicate the width and the last two digits indicate the length.

### THE THIRD SET OF THREE DIGITS

identify the color. All colors contain three digits.

**4200**

Non-perforated  
2.8 ml Calendered

**1515**

Width = 15"  
Length = 150' (50 yds.)  
(The 0 in 150 is hidden)

**014**

Color 014 (Tomato Red)

**4250**

Perforated  
2.8 ml Calendered

**3003**

Width = 30"  
Length = 30' (10 yds.)  
(The 0 in 30 is hidden)

**003**

Color 012 (Gloss Black)

**Note:** The standard punch is a Gerber-compatible slot pattern. True Gerber punch is also available.

# Lumina®

by FDC

## Choices at a great value

**Lumina® by FDC** is a national brand of graphic films available from **FDC** Graphic Films, Inc., a master converter and distributor of top-performing products from leading manufacturers.

**FDC** has been the sign and graphic industry's premier product and service provider since 1988. **FDC** is family-owned and operated— delivering on-time, complete and error-free shipments.



### DIGITAL MEDIA

- Air Egress adhesives, cast, calendered, floor films, static cling, translucent, reflective, wall fabric & canvas, laminates, & banner
- Learn more: [fdcfilms/lumina-digital-media](http://fdcfilms/lumina-digital-media)



### SIGN VINYL

- Opaque, etched glass, metallic, gloss, matte, semi-gloss, reflective, translucent, static cling, holographic, fluorescent, & dry erase
- Learn more: [fdcfilms/lumina-sign-vinyl](http://fdcfilms/lumina-sign-vinyl)



### HEAT TRANSFER VINYL

- Opaque, jersey, stretch, flock, glitter, metal flake, metallic, no-mask patterns, print media, print mask, & application tapes
- Learn more: [fdcfilms/lumina-heat-transfer-vinyl](http://fdcfilms/lumina-heat-transfer-vinyl)



### CRAFT VINYL

- Heat transfer vinyl, sign vinyl, & application tapes
- Shrink-wrapped, multi-packs, & customization
- Learn more: [fdcfilms/lumina-craft](http://fdcfilms/lumina-craft)

- Sold exclusively through FDC distributors
- Affordable prices

- Same-day shipping available
- No minimum order requirements



#### COUNT ON US

[orders@fdcfilms.com](mailto:orders@fdcfilms.com) • [luminabyfdc.com](http://luminabyfdc.com)



@fdcfilms



**FDC GRAPHIC FILMS, INC.**

3820 William Richardson Dr., South Bend, IN 46628

[orders@fdcfilms.com](mailto:orders@fdcfilms.com)

Chat With Us Online

[fdcfilms.com/lumina-sign](http://fdcfilms.com/lumina-sign)



**LT23-LSGN-D02**

Explore Lumina® by FDC sign products on the FDC website now!

