

"There is no greater satisfaction than delivering a finished product that helps a client reach their goals and objectives."



PRODUCT CATALOG

#### **WELCOME**

#### **OUR MISSION AND PROMISE TO YOU**

Excellart has been supplying aluminum frame extrusions for the sign industry for more than 50 years. We have continued to maintain our high standards and quality in our frame systems.

Our mission is to provide you with the highest quality products and services possible in a timely fashion and at a competitive price. We promise to listen to you and help you achieve your business goals. We will always be there with honest, expert advice and quick, friendly customer service.

Our goal is to meet and exceed your expectations.

We invite you to call a member of our professional staff for assistance in selecting the right frame system for your application.

#### BENEFITS OF USING ALUMINUM EXTRUSIONS

The process of extruding aluminum is similar to squeezing toothpaste from a tube; pushing an aluminum billet through a precise die to achieve innovative parts and products. Aluminum extrusions offer many benefits and advantages when comparing them to other solid metals:

- Less Fabrication Time: Cost can be reduced significantly by replacing an assembly of components into one single extrusion. Extrusions can be produced to the desired shape and construction; eliminating costly man-hours to form and bend a custom shape.
- More Design Scope: Extrusions can be used to simplify a larger project. Taking advantage of the opportunity to use aluminum extrusions on larger projects can reduce material costs, design time, and man-hours to ensure efficient production.
- Less Maintenance: Aluminum is naturally a more durable metal, allowing for increased durability in all weather conditions.
- Less Weight, More Strength: Aluminum is roughly one-third the weight of steel offering a high strength-to-weight ratio.

  Aluminum extrusion is ideal for projects requiring a low total weight without sacrificing strength, quality and durability.
- Faster Assembly: Aluminum alloys can be welded, brazed, soldered, glued or joined with rivets or bolts. The extrusion process makes it possible to design shapes and components that would otherwise be impossible.

#### Orders

- No minimum order required
- Freight will be prepaid on orders over 2,000 pounds
- Normal production time:3 working business days
- Rush orders will require an Expedite Fee
- Packaging Charges apply to every shipment
- \$25.00 fee for UPS shipments
- \$250.00 Crating Charge for all LTL shipments

#### **UL Approval**

- All Excellart products are UL Recognized Components for Light Boxes
- Excellart UL File Number is E152309
- Online Certificate: ul.com/dateabase

#### Returns

- Returns must be approved by Excellart
- Material must be in original packaging and sellable conditions
- Material must be shipped to Excellart Freight Prepaid
- Returns are subject to a 25% restocking charge
- Additional conditions may apply.
   Please contact a customer service representative for additional information.

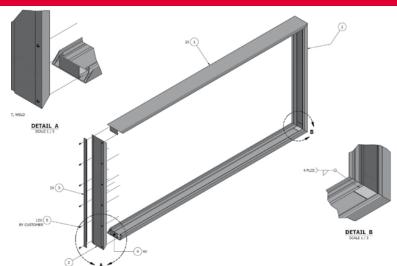
<sup>\*</sup>All pricing is subject to change without notice.

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### **ECONOMICAL SYSTEMS KNOCKDOWN KITS**

Kit includes: fixed retainers on top, bottom and one side of cabinet, removable retainers on one end of cabinet, corner angles, pre-punched white aluminum raceways, cutting and packaging charges.



#### **ECONOMICAL SYSTEMS**

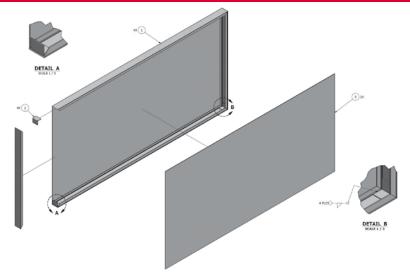
	FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PE	R LINEAR FT. (BRONZE)
6 1/2"  6 1/2"  6 1/2"	EC-6R System	6-1/2"	S/F or D/F	\$9.64	\$12.69
8 3/4"	EC-9R System	8-3/4"	S/F or D/F	\$13.61	\$18.13
11 1/4"	EC-9 with FF Retainers	11-1/4"	D/F	\$20.42	\$27.64
₹ 12°	EC-9 with FF-2 Retainers	12"	D/F	\$21.35	\$29.00

#### **CAST ALUMINUM RADIUS CORNERS**

PART NUMBER	DESCRIPTION	COST PER PIECE
1280777	EC-6 Cast Corner 6" Radius	\$60.00
1280177	LF-6 Cast Retainers 6" Radius	\$10.00
	Set - 1 Corner and 2 Retainers - EC-6	\$80.00
1280022	EC-9 Cast Corner 9" Radius	\$70.00
1280122	LF-9 Cast Retainer 9" Radius	\$12.00
	Set - 1 Corner and 2 Retainers - EC-9	\$94.00

## **ARCHITECTURAL SYSTEMS KNOCKDOWN KITS**

Kit includes: bleed frame, corner angles, choice of radius or rectangular posts, reveal connectors, end caps, cutting and packaging charges.



#### **ARCHITECTURAL SYSTEMS**

	DESCRIPTION	STYLE	PRICE
3 1/4"	Bleed Frame with Corner Angles	S/F or D/F	\$5.20/ft
3 1/4"	Radius Post with Reveal Connectors	Add to Kit Pricing	\$20.50/ft
# 1/4" 3 1/4"	Rectangular Post with Reveal Connectors	Add to Kit Pricing	\$21.50/ft
	Radius End Caps	Add to Kit Pricing	\$2.75 ea.
•	Rectangular End Caps	Add to Kit Pricing	\$2.75 ea.
3"	8" Radius Quarter End (25')	Part Number 1380001	\$302.25 ea.

### **NARROWLINE SERIES KNOCKDOWN KITS**

Kit includes: fixed retainers on top, bottom and one side of cabinet, removable retainers on one end of cabinet, corner angles, pre-punched white aluminum raceways, cutting and packaging charges.

Features simple assembly with no visible fasteners and "Snap" Retainer System with a Narrow Profile. Perfect for LED lighting!

	FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER LINEAR FT.
POINT OF PURCHASE SYSTE	M			
3 3/8"	EC-4RN w/ Mitered Corners	3-7/8"	S/F	\$8.50
3 7/8"	EC-4RN w/ Radius Corners	3-7/8"	S/F	\$9.07
- 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	EC-4RD System	4"	D/F	\$9.37
3 7/8"  4 13/32"	EC-4R System	4-13/32"	S/F	\$8.82
6 13/16"	EC-7R System	6-13/16"	S/F	\$12.47
7 1/8"	EC-8R System	8"	D/F	\$14.18
	1" Radius Corner	-	-	

### **EC STANDARD & HINGED SYSTEMS KNOCKDOWN KITS**

Kit includes: frame and removable retainers, corner angels, gussets, pre-punched white aluminum raceways, cutting and packaging charges.

	FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER L (MILL)	INEAR FT. (BRONZE)
STANDARD SINGLE	FACE SYSTEMS				
7 3/4" L	EC-S/F Standard w/ LF Retainer	7-3/4"	S/F	\$12.47	\$15.71
8" 8"	EC-S/F Standard w/ F Retainer	8"	S/F	\$13.04	N/A
511 9"	EC-S/F Standard w/ FF Retainer	9"	S/F	\$14.74	\$18.73
9 1/4"	EC-S/F Standard w/ FF-2 Retainer	9-1/4"	S/F	\$15.31	\$19.34
10 1/8"	EC-S/F Standard w/ Xtra Wide Retainer	10-1/8"	S/F	\$16.44	N/A
HINGED SINGLE FA	CE SYSTEMS				
12/1-12/1-12/1-12/1-12/1-12/1-12/1-12/1	EC-S/F Hinged w/ F Retainer	8"	S/F	\$14.74	N/A
9" 9"	_ EC-S/F Hinged w/ FF Retainer	9"	S/F	\$15.87	\$21.15
9 1/4"	EC-S/F Hinged w/ FF-2 Retainer	9-1/4"	S/F	\$16.44	\$21.76
10 1/8"	EC-S/F Hinged w/ Xtra Wide Retainer	10-1/8"	S/F	\$17.58	N/A

# EC STANDARD & HINGED SYSTEMS KNOCKDOWN KITS, CONT.

	FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER (MILL)	LINEAR FT. (BRONZE)
STANDARD DOUBLE	FACE SYSTEMS				
10°	EC-D/F Standard w/ LF Retainer	10"	D/F	\$15.87	\$21.15
10 7/16"	EC-D/F Standard w/ F Retainer	10-7/16"	D/F	\$17.58	N/A
12 1/2"	EC-D/F Standard w/ FF Retainer	12-1/2"	D/F	\$20.41	\$27.19
13" N	EC-D/F Standard w/ FF-2 Retainer	13"	D/F	\$20.98	\$28.40
14 7/8°	EC-D/F Standard w/ Xtra Wide Retainer	14-7/8"	D/F	\$23.25	N/A
HINGED DOUBLE FAC	CE SYSTEMS				
10 7/16" *[	EC-D/F Hinged w/ F Retainer	10-7/16"	D/F	\$18.14	N/A
12 1/2" [A]	EC-D/F Hinged w/ FF Retainer	12-1/2"	D/F	\$20.98	\$28.26
13°	EC-D/F Hinged w/ FF-2 Retainer	13"	D/F	\$22.11	\$29.47
14 7/8" [98] [7]	EC-D/F Hinged w/ Xtra Wide Retainer	14-7/8"	D/F	\$24.38	N/A

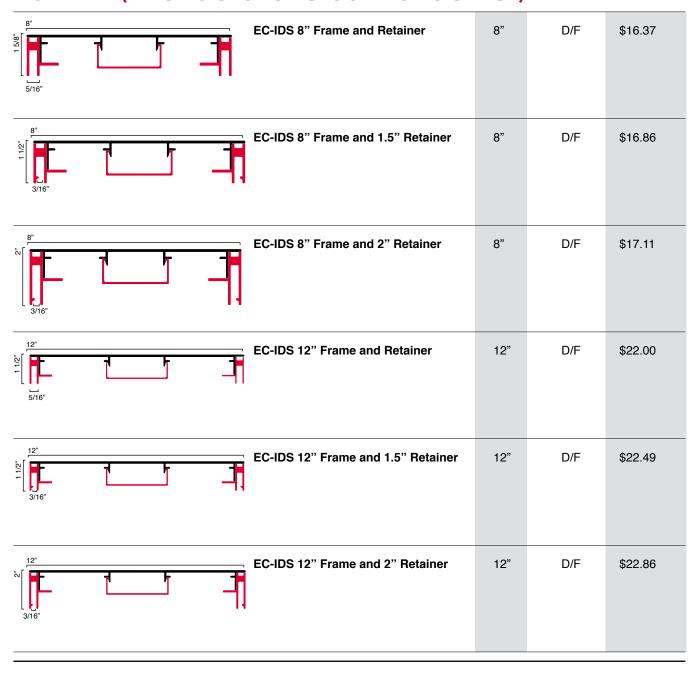
# EC STANDARD & HINGED SYSTEMS KNOCKDOWN KITS, CONT.

FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER LI (MILL)	NEAR FT. (BRONZE)
E FACE SYSTEMS				
EC-12 Standard w/ LF Retainer	12-13/16"	D/F	\$19.84	\$25.99
EC-12 Standard w/ F Retainer	13-1/4"	D/F	\$21.54	N/A
EC-12 Standard w/ FF Retainer	15-5/16"	D/F	\$24.38	\$32.03
EC-12 Standard w/ FF2 Retainer	16"	D/F	\$24.95	\$33.24
EC-12 Standard w/ Xtra Wide Retainer	17-3/4"	D/F	\$27.78	N/A
ACE SYSTEMS				
EC-12 Hinged w/ F Retainer	13-1/4"	D/F	\$22.11	N/A
EC-12 Hinged w/ FF Retainer	15-5/16"	D/F	\$24.95	\$33.85
EC-12 Hinged w/ FF-2 Retainer	16"	D/F	\$26.08	\$35.06
EC-12 Hinged w/Xtra Wide Retainer	17-3/4"	D/F	\$28.92	N/A
	EFACE SYSTEMS  EC-12 Standard w/ LF Retainer  EC-12 Standard w/ FR Retainer  EC-12 Standard w/ FF2 Retainer  EC-12 Standard w/ FF2 Retainer  EC-12 Standard w/ Xtra Wide Retainer  EC-12 Hinged w/ FR Retainer  EC-12 Hinged w/ FF Retainer  EC-12 Hinged w/ FF Retainer	EC-12 Standard w/ LF Retainer 12-13/16"  EC-12 Standard w/ F Retainer 13-1/4"  EC-12 Standard w/ FF Retainer 15-5/16"  EC-12 Standard w/ FF2 Retainer 16"  EC-12 Standard w/ Xtra Wide Retainer 13-1/4"  EC-12 Hinged w/ F Retainer 13-1/4"  EC-12 Hinged w/ FF Retainer 15-5/16"  EC-12 Hinged w/ FF Retainer 15-5/16"  EC-12 Hinged w/ FF-2 Retainer 16"	EC-12 Standard w/ LF Retainer 12-13/16" D/F  EC-12 Standard w/ FRetainer 13-1/4" D/F  EC-12 Standard w/ FF Retainer 15-5/16" D/F  EC-12 Standard w/ FF2 Retainer 16" D/F  EC-12 Standard w/ Xtra Wide Retainer 17-3/4" D/F  EC-12 Hinged w/ FRetainer 13-1/4" D/F  EC-12 Hinged w/ FF Retainer 15-5/16" D/F  EC-12 Hinged w/ FF Retainer 15-5/16" D/F	EC-12 Standard w/ LF Retainer 12-13/16" D/F \$19.84  EC-12 Standard w/ F Retainer 13-1/4" D/F \$21.54  EC-12 Standard w/ FF Retainer 15-5/16" D/F \$24.38  EC-12 Standard w/ FF2 Retainer 16" D/F \$24.95  EC-12 Standard w/ Xtra Wide Retainer 13-1/4" D/F \$27.78  EC-12 Hinged w/ F Retainer 13-1/4" D/F \$22.11  EC-12 Hinged w/ FF Retainer 15-5/16" D/F \$24.95  EC-12 Hinged w/ FF Retainer 15-5/16" D/F \$24.95

### **EC STANDARD & HINGED SYSTEMS KNOCKDOWN KITS, CONT.**

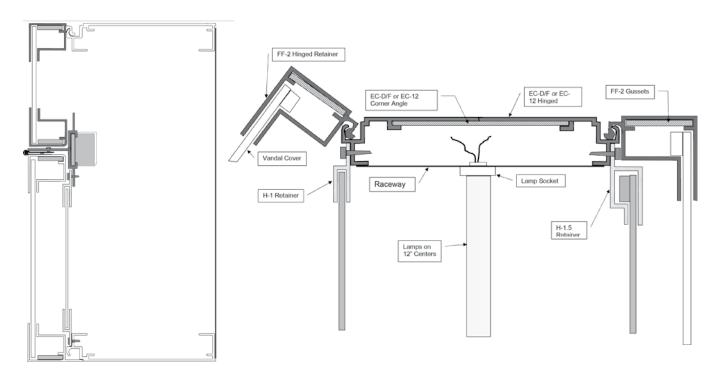
DEPTH LINEAR FT. (MILL)		FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER LINEAR FT. (MILL)
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#### **IDS FRAME (PYLON SIGNS FOR GAS STATION SIGNAGE)**



### **CHANGEABLE COPY SYSTEMS KNOCKDOWN KITS**

Kit includes: frame and removable retainers, corner angels, gussets, pre-punched white aluminum raceways, cutting and packaging charges. Locks and support arms not included.



FRAME SYSTEM	CABINET	STYLE	PRICE PE	R LINEAR FT.
	DEPTH		(MILL)	(BRONZE)

#### **CHANGEABLE COPY SINGLE FACE SYSTEM**

9"	EC-S/F Hinged w/ FF & H-1 Retainer	9"	S/F	\$17.01	N/A
9 1/4"	EC-S/F Hinged w/ FF-2 & H-1.5 Retainer	9-1/4"	S/F	\$18.71	\$24.18
	EC-S/F Split Vandal Cover	9"	S/F	\$22.68	\$29.01

# CHANGEABLE COPY SYSTEMS KNOCKDOWN KITS, CONT.

		FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER (MILL)	LINEAR FT (BRONZE)
CHANGEABLE (	COPY DOU	BLE FACE SYSTEM				
12 1/2"	7	EC-D/F Hinged w/ FF & H-1 Retainer	12-1/2"	D/F	\$23.81	N/A
13"	4	EC-D/F Hinged w/ FF-2 & H-1.5 Retainer	13"	D/F	\$27.22	\$35.06
		EC-D/F Split Vandal Cover	12 1/2"	D/F	\$35.16	\$44.73
WIDE CHANGE	ABLE COPY	Y DOUBLE FACE SYSTEM				
15 5/16"		EC-12 Hinged w/ FF & H-1 Retainer	15-5/16"	D/F	\$27.78	N/A
îa [16"	<u> </u>	EC-12 Hinged w/ FF-2 & H-1.5 Retainer	16"	D/F	\$31.19	\$41.10
		EC-12 Split Vandal Cover	15-5/16"	D/F	\$39.12	\$50.17
ADDITIONAL AC	CESSORIES					
ITEM NUMBER	DESCRIPTION	PRIC	E PER PIEC	E		

**Changeable Copy Lock for FF-2 Retainer** 

**Changeable Copy Lock for FF Retainer** 

**Changeable Copy Locking Support Arm** 

\$40.00

\$40.00

\$38.00

1280312

1280318

1280312ARM

#### STRUCTURAL FLEX FRAME SYSTEM KNOCKDOWN KITS

#### **FEATURES & BENEFITS**

#### **Reduced Fabrication Time**

- The flex frame is the main structure of the cabinet
- · 6061 Structural Alloy for increased strength
- · Lighter than steel making it easier to handle

#### **Quicker Assembly**

 No need to retro-fit the flex frame onto a steel structure

#### **Build Any Depth of Cabinet**

 Adjust the length of your square tube to build the desired cabinet depth

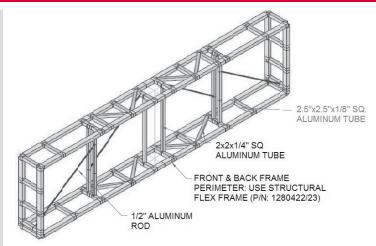
#### **Easier Service Accessibility**

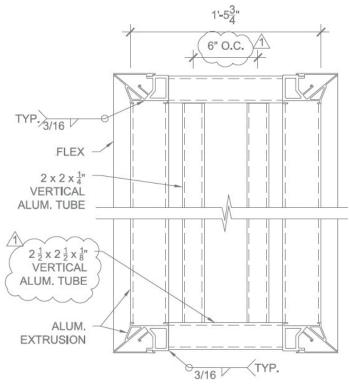
 Create access panels in the sheared aluminum sheet to easily service the cabinet

\*\*\* Engineered drawings for specific wind loads available upon request for an additional fee.

Kit includes: flex frame, trim cover, gussets, all aluminum clip systems, and cutting and packaging charges.

Square tubing available for additional cost (cut to size).





	ITEM NUMBER	FRAME SYSTEM	STYLE	PRICE PER (MILL)	LINEAR FT. (BRONZE)
2 3/8"	1280422	Structural Flex Frame Kit (With Bleed Trim)	S/F	\$21.53	\$25.68
			D/F	\$43.06	\$51.36

### **FLEX FRAME KNOCKDOWN SYSTEMS**

Kit includes: flex frame, trim cover, gussets, all aluminum clip system, braces, cutting and packaging charges.

	FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER LINEAR FT. (MILL)					
FLEX FRAME SYSTEM ONLY									
- 4°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°°	EC-Flex Standard w/ Std Trim Cover	4"	S/F	\$13.61					
3 3/4"	EC-Flex Standard w/ Bleed Trim Cover	3-3/4"	S/F	\$12.47					
2 3/4" N	EC-Flex Retro w/ Standard Trim Cover	2-3/4"	S/F	\$11.34					
\$\frac{5 \frac{1}{4"}}{8 \frac{1}{6}}	EC-Flex Integrated Frame w/ Std Trim	5-1/4"	S/F	\$18.57					
2.	EC-Flex Integrated Frame w/ Bleed	5"	S/F	\$17.37					

## FLEX FRAME KNOCKDOWN SYSTEMS, CONT.

Kit includes: cabinet body, flex frame, trim cover, corner angles, gussets, pre-punched white aluminum raceways, all aluminum clip system, braces, cutting and packaging charges.

FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER LINEAR FT. (MILL)
FLEX SINGLE FACE COMPLETE SYSTEM			
EC-S/F Std Frame w/ Flex Std & Std Cover	11-3/8"	S/F	\$23.81
EC-S/F Hinged Frame w/ Flex Std & Std Cover	11-3/8"	S/F	\$24.38
EC-S/F Std Frame w/ Flex Std & Bleed Cover	11-1/8"	S/F	\$22.68
EC-S/F Hinged Frame w/ Flex Std & Bleed Cover	11-1/8"	S/F	\$23.25
EC-S/F Std Frame w/ Flex Retro & Std Cover	10"	S/F	\$21.54

# FLEX FRAME KNOCKDOWN SYSTEMS, CONT.

FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER LINEAR FT. (MILL)
FLEX DOUBLE FACE COMPLETE SYSTEM			
EC-6 Frame w/ Flex Std & Std Cover	13-1/2	D/F	\$34.28
N N N N N N N N N N N N N N N N N N N			
EC-6 Frame w/ Flex Std & Bleed Cover	13-1/4"	D/F	\$31.57
13 1/4			
EC-6 Frame w/ Flex Retro & Std Cover	12-3/4"	D/F	\$29.13
12 3/4" N			
EC-D/F Std Frame w/ Flex Std & Std Cover	17-3/16"	D/F	\$39.12
% [ 1/3/16			
EC-D/F Hinged Frame w/ Flex Std & Std Cover	17-3/16"	D/F	\$42.53
EC-D/F Std Frame w/ Flex Std & Bleed Cover	16-3/4"	D/F	\$36.29
EC-D/F Hinged Frame w/ Flex Std & Bleed Cover	16-3/4"	D/F	\$38.58
EC-D/F Std Frame w/ Flex Retro & Std Cover	14-5/8"	D/F	\$35.16
14 5/8" <sup>a</sup>			

# FLEX FRAME KNOCKDOWN SYSTEMS, CONT.

FRAME SYSTEM	CABINET DEPTH	STYLE	PRICE PER LINEAR FT. (MILL)
FLEX SINGLE FACE COMPLETE SYSTEM			
EC-12 Std Frame w/ Flex Std & Std Cover	20-1/8"	D/F	\$41.96
EC-12 Hinged Frame w/ Flex Std & Std Cover	20-1/8"	D/F	\$46.50
EC-12 Std Frame w/ Flex Std & Bleed Cover	19-1/16"	D/F	\$39.12
EC-12 Hinged Frame w/ Flex Std & Bleed Cover	19-1/16"	D/F	\$43.04
EC-12 Std Frame w/ Flex Retro & Std Cover	17-1/2"	D/F	\$38.56

#### **KERF-CUTTING**

#### **CUSTOM KERF-CUTTING CAPABILITIES FOR ALL CUSTOM SHAPES**

Allow Excellart to do the work for you with our wide range of products and service offering. We offer the following for both rigid face and flex face signage:

- · Radius Corners
- · Kerf-Cut Full Lengths
- Custom Shapes (Cut specifically for your project)

Custom Kerf-Cutting is the process of cutting a series of kerfs (cuts) in a piece of aluminum at a predetermined distance allowing the piece of aluminum to be bent into the desired shape. Often times, this process can be very time consuming and requires a great deal of trial and error to ensure you achieve the proper spacing to effectively bend the material. Additionally, you do not want to make the cuts too deep as that can negatively affect the bend of the material, as well as, the outside finish.

We have developed a process of Kerf-Cutting to achieve the best possible solutions for our extrusions. Each radius is carefully drawn out and the proper spacing is figured to ensure the highest quality bend, fit, and finish for every project.

Give us a call today to discuss your project needs and how we can tailor our Kerf-Cutting capabilities specific to your project. Whether it be Kerf-Cut full length pieces or material Kerf-Cut specifically for each sign we can help you save time and money while still providing high quality extrusions and sign frames.





AT&T STADIUM
Kerf-Cut Flex Standard
Frame w/ Bleed Trim.
Letters are over 26' tall.



BANK OF AMERICA STADIUM

Kerf-Cut Flex Integrated

Frame w/ Bleed Trim.

Logo is approximately 40' tall.



STARBUCKS
EC-12 Frame w/ Kerf-Cut Flex
Standard Frame & Bleed Trim.

## **FULL LENGTHS**

#### **RACEWAYS**

	ITEM NUMBER	DESCRIPTION	WT/PC	PCS/BDL	PRICE/PC
LAMP SOCKET RACEWA	AY - 12'0" LC	ONG			
	1281403	Lamp Socket Raceway	10	16	\$30.44
	1281404	Snap on Cover	2	24	\$13.20
LAMPING ACCESSORIE	S MILL FINIS	SH - 12'0" LONG			
e 3	1281401	EC-Lamp Raceway (2 3/4")	8	24	\$38.86
	1281402	EC-LR Snap on Cover	2	24	\$13.36
<u> </u>	1280222	Lamp Ballast Track 26"0" Long	22	8	\$111.69
	1280293A	Lamp Ballast Track Cover 12'0" x .040 white aluminum	5	8	\$22.50
PAINTED WHITE ALUM	INUM RACE	WAY .040 X 12'0" LO	NG		
	1290215A	Narrowline			\$14.50
	1280124A	EC-6			\$22.50
	1280315A	EC-7			\$26.00
	1280116A	EC-9			\$34.50
	1280218A	EC-S/F Std or Hinged			\$32.50
	1280216A	EC-D/F Std			\$45.00
	1280217A	EC-D/F Hinged			\$41.00
					ΦEZ 00
	1280205A	EC-12 Std or Hinged D Punches			\$57.00 \$1.00

### EC IDS RACEWAY - 26'0" LONG

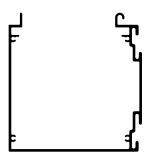
3 1/2" 	1280905	EC-IDS Raceway - 8"	8	8	\$38.72
÷[	1280902	EC-IDS Raceway - 12"	8	8	\$47.42

### **FULL LENGTH**

#### **CHANNEL LETTER RACEWAY**

2 PIECE CLRW

4 3/4" TALL X 5" WIDE X 26'0" LONG



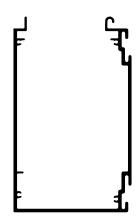
ITEM NUMBER	DESCRIPTION	WT/P	C PCS/BDL	PRICE/PC	PRICE/FT
 1401012	Raceway	57	8	\$165.36	\$6.36
1401013	Lid	14	8	\$48.23	\$1.86
1401012R/L	End Cap	-	-	\$7.42	N/A
1401014	Brace	-	-	\$2.12	N/A

### **FULL LENGTHS**

#### **CHANNEL LETTER RACEWAY**

#### 2 PIECE CLRW

7" TALL X 4 1/2" WIDE X 26'0" LONG



 ITEM NUMBER	DESCRIPTION	WT/PC	PCS/BDL	PRICE/PC	PRICE/FT
 1401015	Raceway	87	8	\$246.94	\$9.50
1401016	Lid	12	16	\$37.28	\$1.43
1401017	End Cap	-	-	\$5.57	N/A
1401018	Brace	-	-	\$2.00	N/A

### **CLRW ACCESSORIES**

ITEM #	DESCRIPTION	PRICE/PC
1401007	Mounting Bracket (12')	\$28.00
1401008	Mounting Bracket (2")	\$0.53/ea.

# **FULL LENGTH**

	ITEM NUMBER	DESCRIPTION	WT/PC	PCS/BDL	PRICE PER P	PIECES BRONZE: 20'6'
EC FRAMES						
÷ [ 1 3 3/8°.	1290202	EC-4N Narrow line	15	16	\$88.14	N/A
÷ [ ] 3 7/8"	1290201	EC-4RN Narrow line	18	16	\$102.18	N/A
37/8"	1280497	EC-4	17	12	\$96.72	N/A
÷[ 4 1/2°	1280498	EC-4R	19	12	\$106.08	N/A
-[1 <u>1</u> 3.	1290204	EC-4D	15	16	\$100.11	N/A
-[	1290203	EC-4RD	19	16	\$130.50	N/A
E [ 1/4"	1280499	EC-7	25	8	\$143.52	N/A
- [ 6 3/4" - ]	1280311	EC-7R	31	8	\$178.62	N/A
- [1/8" - ]	1280802	EC-8	30	8	\$167.70	N/A
-[ <del>-</del>	1280801	EC-8R	35	8	\$198.90	N/A
5 5/8" 86	1280126	EC-6	26	8	\$124.80	\$126.73
ig 6 1/2"	1280128	EC-6R	36	8	\$172.90	\$177.12
7.7/8"	1280114	EC-9	40	8	\$193.05	\$197.04
8 3/4" [2]	1280115	EC-9R	53	8	\$253.50	\$259.03

# **FULL LENGTHS**

	ITEM NUMBER	DESCRIPTION	WT/PC	PCS/BDL	PRICE PER I	PIECES BRONZE: 20'6"
EC FRAMES, CONT.						
7 1/4" \[ \frac{1}{2} \] \[ \frac{1}{2} \]	1280505	EC-S/F Standard	41	8	\$193.70	\$197.58
7 1/4"	1280466	EC-S/F Hinged	43	8	\$206.05	\$224.72
% F	1281420	EC-D/F Standard	43	8	\$206.05	\$210.87
	1280465	EC-D/F Hinged	48	8	\$227.50	\$231.90
[12*] [8]	1280296	EC-12 Standard	63	4	\$306.15	\$311.66
12°	1280202	EC-12 Hinged	66	4	\$320.94	\$360.47
EC RETAINERS						
= [ 11/4"	1280496	EC-4, 7, 8 & Narrow line	5	24	\$24.70	N/A
1 1/4"	1280125	LF Retainer	9	18	\$43.55	\$44.82
1 1/2°	1280301	F Standard	14	24	\$63.05	N/A
	1280302	F Hinged	14	24	\$65.00	N/A
2 1/2"	1280117	FF Standard	20	8	\$96.20	\$98.52
11. 52.	1280224	FF Hinged	20	8	\$101.40	\$103.49
₹\[ \[ \] \[ \] \[ \]	1280295	FF-2 Standard	22	8	\$105.95	\$110.13

## **FULL LENGTH**

	ITEM NUMBER	DESCRIPTION	WT/PC	PCS/BDL		PIECES BRONZE: 20'6"
EC RETAINERS, CONT.						
- 1/2" -	1280294	FF-2 Hinged	23	8	\$105.95	\$110.13
3 1/2"	1280203	Xtra-Wide Standard	28	8	\$139.10	N/A
33/8" .86 .87	1280204	Xtra-Wide Hinged	29	8	\$144.95	N/A
-[	1280201	H-1 Internal Retainer	6	30	\$30.55	N/A
	1280487	H-1.5 Internal Retainer	11	16	\$53.30	\$54.24
	ITEM NUMBER	DESCRIPTION	WT/PC	: PCS/B	DL PRICE	PER PIECES

#### EC IDS FRAME AND RETAINER - 26' 0" LONG

-[ <del>*</del> -[**	1280901	EC-IDS Frame - 8"	33	8	\$158.02
- 12° F T	1280900	EC-IDS Frame - 12"	56	8	\$260.65
\$ 1/2°	1280905	EC-IDS Raceway - 8"	8	8	\$38.72
3 1/2" = [	1280902	EC-IDS Raceway - 12"	8	8	\$47.42
15/8"	1280906	EC-IDS Retainer	13	16	\$63.80
<u></u> [	1280908	EC-IDS Retainer 1.5"	13	16	\$65.30
ã 📙	1280910	EC-IDS Retainer 2"	14	16	\$68.56

## **FULL LENGTHS**

	ITEM #NUMBER	DESCRIPTION	WT/PC	PCS/BDL	PRICE PER PIECES
DIVIDER BARS MIL	L FINISH - 26' 0"	LONG			
11/2"	1280166	1-1/2" Divider Bar	14	8	\$41.60
2 1/2" "9 [	1280167	2-1/2" Divider Bar	21	8	\$62.49
3/16"	1281101	H Divider Bar 24' 6" Long	6	20	\$39.12
1 1/2" to	1280472	1-1/2" Divider Bronze 20'6	" 12	8	\$56.60

#### **ESP ORIGINAL FRAMES MILL FINISH - 26' 0" LONG**

	1280101	MC Frame	14	20	\$65.55
\$\frac{4  1/4"}{\frac{1}{4}  \frac{1}{4}  \fr	1280102	MC-R Frame	17	18	\$83.05
**E	1280110	C Frame	25	12	\$119.30
8 1/2" <sup>5</sup> N[	1280109	C-2 Frame	43	8	\$211.30

#### **ESP ORIGINAL RETAINERS MILL FINISH - 26' 0" LONG**

11/16" Egg [ 17/32"	1280150	MC Retainer	4	25	\$18.25
5/8" 5/8" 15/16"	1280151	MC Alternate Retainer	2	50	\$9.80
1" \tilde{\tiilie}\tiiit}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}}	1280165	ZF.188 Retainer	10	34	\$47.65

# **FULL LENGTH**

	ITEM #NUMBER	DESCRIPTION	WT/PC	PCS/BDL	PRICE PER	PIECES
ESP ORIGINAL RETAINERS	S MILL FIN	ISH - 26' 0" LONG	, CC	NT.		
1 3/4"	1280153	ZF.250 Retainer	9	34	\$43.32	
1 1/2"  9 [ 1 1/4"	1280163	ZF 1-1/2" Retainer	13	25	\$62.42	
2° (2° (2° (2° (2° (2° (2° (2° (2° (2° (	1280164	ZF 2 Retainer	19	18	\$92.47	
	ITEM NUMBER	DESCRIPTION	WT/PC	PCS/BDL	PRICE PER MILL: 26'	PIECES BRONZE: 20'6
EC FLEX FACE SYSTEM M	ILL FINISH	- 26' 0" LONG				
\$\frac{5}{4}\tilde{6}\tilde{1}	1280422	Structural Flex Frame	95	8	\$423.28	N/A
<del></del>	1280423 1280421	Structural Bleed Structural Bleed (Bronze)	13 13	8	\$81.90 -	- \$90.20
* 4 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	1280424	Flex Integrated Frame	48	8	\$239.88	N/A
\$\frac{41/2"}{8\tilde{8}}	1280425	Flex Standard Frame	35	8	\$175.77	N/A
\$\frac{4}{66} \bigg[ \frac{4}{1/4"}	1280420	Flex Hinged Frame	36	8	\$177.85	N/A
3 1/4" N	1280503	Flex Retro Frame	30	8	\$141.27	N/A
₹" ₹\[	1280430	Flex Standard Trim Cover	13	8	\$62.55	N/A
8 [ <del> </del>	1280415	Flex Bleed Trim Cover	9	8	\$42.07	N/A
δι[ <u>2"</u>	1280504	Flex Retro Std Trim Cover	9	8	\$42.82	N/A

### **FULL LENGTHS**

	ITEM #NUMBER	DESCRIPTION	PCS/BDL	PRICE PER PIECES
EC FLEX FACE SYST	EM MILL FINISH	- 26' 0" LONG, CO	ONT.	
	1280400	Universal Flex Clip	250	\$1.30/ea.
<u> </u>	1280401	Flex Standard Clip System	25	\$1.56/ea.
<u> </u>	1280601	Flex Retro Clip System	25	\$1.56/ea.
7	1280501	Flex Brace	10	\$2.25/ea.
	1280307	Flex Gusset	10	\$1.00/ea.
	ITEM #NUMBER	DESCRIPTION	WT/PC PCS/BDL	PRICE PER PIECE

### EC 3.25 ARCHITECTURAL SYSTEM MILL FINISH - 25' 0" LONG

\$\frac{1}{2}\$ \frac{1}{4}\$	1380301	EC-3.25 Radius Post	33	6	\$172.37
*\frac{\frac{\pi}{2}}{2}\frac{\frac{\pi}{2}}{2}\frac{\pi}{2}	1380302	EC-3.25 Rectangular Post	42	6	\$215.90
\frac{1}{2}\left[\frac{11/2"}{2}\right]	1380101	EC-3.25 Reveal Connector	14	12	\$68.62
3 1/4" 5 8 F	1380303	EC-3.25 Bleed Frame (26'0")	20	12	\$102.27
3"	1380001	8" Radius Quarter End	64	4	\$302.25
	1380320	End Caps Radius	10		\$2.75ea.
	1380330	End Caps Rectangular	10		\$2.75/ea.

# **FULL LENGTH**

	ITEM NUMBER	DESCRIPTION	THICKNESS	PRICE PER PIECES
ALUMINUM PIANO HINGES				
	1280175	2" x 6' Piano Hinge	.062	\$16.00
	1280176	2" x 8' Piano Hinge	.062	\$21.95
	1280174	3" x 6' Piano Hinge	.062	\$28.00
	1280214	3" x 8' Piano Hinge	.062	\$30.50
	1280213	2" x 6' Piano Hinge (Heavy Duty)	.093	\$37.50
ANGLES				
	1280130	2" x 2" x 1/8" - 16' 0" Long		\$51.24
	1280131	3" x 3" x 3/16" - 12' 0" Long		\$87.00
	1281452	Narrowline Angle		\$.80
	1280313	EC-4 Angle		\$.85
	1281405	EC-4RD Angle		\$.85
	1380310	EC-Bleed Frame Ang	lle	\$1.59
	1280123	EC-6 Angle & 12" IDS	S Frame Angle	\$2.38
	1280316	EC-7 Angle		\$1.59
	1280804	EC-8 Angle		\$1.59
	1280139	EC-9, S/F, D/F Hinged Access Frame Angle		\$3.71

# **FULL LENGTHS**

	ITEM NUMBER	DESCRIPTION	PRICE PER PIECE
ANGLES, CONT.			
	1280140	EC-D/F Standard Angle	\$4.77
	1280206	EC-12 Angle & C2	\$5.30
	1280903	8" IDS Frame Angle	\$1.59
	1280133	EC-MC & MCR Angle	\$1.06
	1280614	Expanda Angle	\$1.59
GUSSETS			
	1280185	F, ZF.188, ZF.250, ZF1-1/2, ZF2 Retainer Gusset	\$.75
	1280119	FF Retainer Gusset	\$1.00
	1280307	FF-2, Flex Frame & Xtra Wide Gusse	t \$1.50
	1280308	Changeable Copy Divider Bar Gusse	\$1.00
	1280904	IDS Gusset	\$1.00
	1280306	Flex Integrated Gusset	\$1.50
SPLICE PLATES			
	1280474	Splice Plate for Flex Frame, Xtra Wide & FF-2 Retainer	\$1.25
	1280475	Splice Plate for EC-6 Frame	\$1.75
	1280476	Splice Plate for EC-9, S/F-9, S/F, D/F Hinged, C, Access Frame	\$2.50
	1280479	Splice Plate for EC-D/F Standard Fram	ne \$2.25
	1280477	Splice Plate for EC-12 Frame	\$3.20
	1280478	Splice Plate for Flex Integrated Fram	<b>e</b> \$1.25

## **FULL LENGTH**

ITEM NUMBER	DESCRIPTION	PRICE PER PIECES

#### **CAST ALUMINUM RADIUS CORNERS**

EC-6 Cast Corner 6" Radius	\$60.00
LF-6 Cast Retainer 6" Radius	\$10.00
Set - 1 Corner and 2 Retainers - EC-6	\$80.00
EC-9 Cast Corner 9" Radius	\$70.00
LF-9 Cast Retainer 9" Radius	\$12.00
Set - 1 Corner and 2 Retainers - EC-9	\$94.00
	LF-6 Cast Retainer 6" Radius  Set - 1 Corner and 2 Retainers - EC-6  EC-9 Cast Corner 9" Radius  LF-9 Cast Retainer 9" Radius

### **ACCESSORIES**

1280312	Changeable Copy Lock for FF-2 Retainer	\$40.00
1280318	Changeable Copy Lock for FF Retainer	\$40.00
1280312ARM	Changeable Copy Locking Support Arm	\$38.00
1280473	Bronze Touch-up Paint	\$4.00





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