CENTRALPLAS LLC : CONVERSION TOLERANCES

4mm	COLOR	SPECIFICATIONS	TOLERANCE
Guage	White Only	4mm	plus/minus, 0.15 mm
Density (grams/sq. meter)	White Only	750	plus/minus, 5%
Surface Tension (Dyne)	White Only	46 DYNE	46 DYNE

Width	Mateial Size	Tolerance
Extruder (off-line)	4mm	plus/minus, 1/8"

Length	Material Size	Tolerance
Extruder (off-line)	< 36"	minus 0, +3/4"
	36" - 66"	minus 0, +1-1/8"
	66" - 96"	minus 0, +1-1/2"
	> 96"	minus 0, +2"

Squareness (*)	Material Size	Tolerance

(*) difference in length between the corner to corner diagonal measurement

Extruder (off-line)	< 60"	3/8"
	> 60"	5/8"

Warp / Bow (*)	Material Size	Tolerance

(*) Maximum height above a flat surface of any portion of a sheet

	< 96"	1/4"
	> 96"	1.0"