MATTHEWS PAINT

Flattening Paste

47 888SP

MAP® Gloss colors can be flattened to a lower gloss using 47 888SP Flattening Paste. Add according to chart below to reach desired gloss.

20 degree gloss

3 parts paint

1 part catalyst

1 part 47 888SP

40 degree gloss

3 parts paint

1 part catalyst

½ part 47 888SP

60 degree gloss

3 parts paint

1 part catalyst

¼ part 47 888SP

The gloss can vary with film thickness. Thinner films will have lower gloss than thicker films. Uniformity of application is important.

To lower the gloss of MAP from high gloss to a desired gloss level, mix color or clear with the appropriate amount of 43 270 Universal

Catalyst, mix well, then add the proper amount of 47 888SP Flattening Paste. Be sure to mix all ingredients separately before mixing them together. Each color reacts a bit differently. Allow to air dry 24 hours before judging gloss.