Suede Additives-Medium and Coarse MPC184

287 112SP / 287 113SP

The Matthews Suede Additives 287 112SP (medium) and 287 113SP (coarse) will produce a textured finish in any MAP®, SVOC, or MAP-LV color or clear product. This product is a white powder that is mixed into the catalyzed paint.

Features & Benefits

- 100% solids
- Add to any paint system
- Creates a uniform appearance
- Air dry or force-dry capable
- No added VOC's
- Flexibility for end user
- Appearance is not dependent on application technique

Compatible Surfaces

Refer to specific topcoat literature.

Associated Products

- Any MPC Topcoat
- Any MPC Clearcoat

Directions For Use

- To use either suede additive, simply stir in 5% to 15% by weight of suede additive to any ready to spray (catalyzed and reduced) MAP®, VOC, SVOC, or LV MAP® to obtain the custom texture of choice. *Maximum of 250 grams/per gallon can be added safely, any amount over that may cause failure.*
- To match the same texture as the discontinued 43 333SP Suede Catalyst, add the dry texture 287 112SP additive to the topcoat of choice at 3% by weight of paint, catalyst, and reducer.
- Mix well before using.
- Always remove cup filters before using this product. Do not strain before use.
- These are only guidelines for use.

Surface Preparation:

Substrate should be prepared according to undercoat instructions prior to topcoat application.

Spray Set Up:

Air Pressure	
Conventional	40-50 psi at the gun
HVLP	10 psi at the cap
Pressure Pot	10-12 psi

Gun Set Up	
Siphon Feed	1.4-1.8 mm fluid tip
HVLP	1.4-1.8 mm fluid tip
Pressure Pot	1.2 mm fluid tip

Application:

- Apply one medium coat of Matthews paint containing recommended amount of Suede Additive.
- Flash 5-10 minutes.
- Follow up with a second medium coat.
- Apply additional coats as necessary to achieve desired effect.
- Recommended Dry Film Thickness (DFT): 1.5-2.0 mils

Drying Times:

Air Dry (50% relative humidity, 70°F / 21°C)
To Handle..... 2-5 hours without accelerator
After 24 hours scuff surface

Technical Data:

VOC	0%
Solids by Weight	100%
Solids by Volume	100%
Application Conditions	60° F (16° C) minimum
	100° F (38° C) maximum
Relative Humidity	85% maximum
	5% above dew point

Important:
Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Emergency Medical or Spill Control Information:
US (412) 434-4515; CANADA (514) 645-1320; Mexico 01-800-00-21-400
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